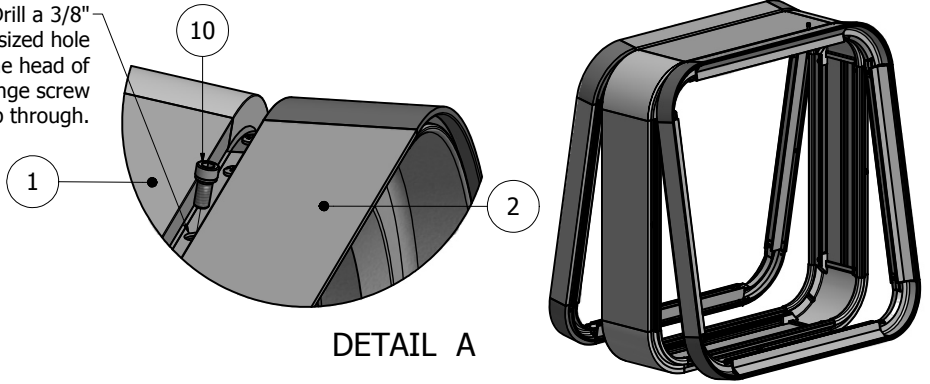


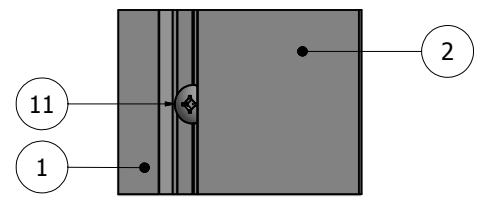
PARTS LIST			
ITEM	PART#	DESCRIPTION	NOTES
1	K2015/4075	Medium Body w/ 6in Radius Corners	Assembly
2	K2085/95/4245	Tension Frame & Bleed Cover w/ 6in Radius Corners	Assembly
10	5170	Hinge Screw	Drill 3/8" pilot hole
11	5180	Closure Screw	Drill 5/16" pilot hole

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Sales Order#

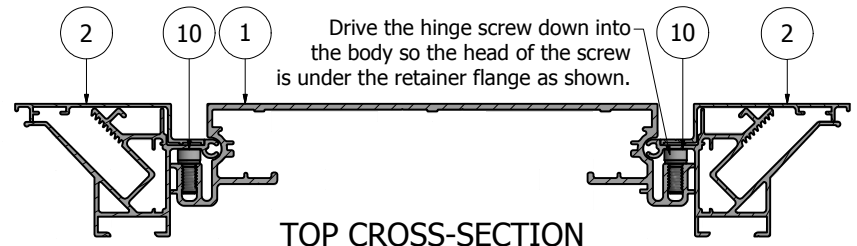
***NOTE:** Drill a 3/8" oversized hole for the head of the hinge screw to slip through.



DETAIL A

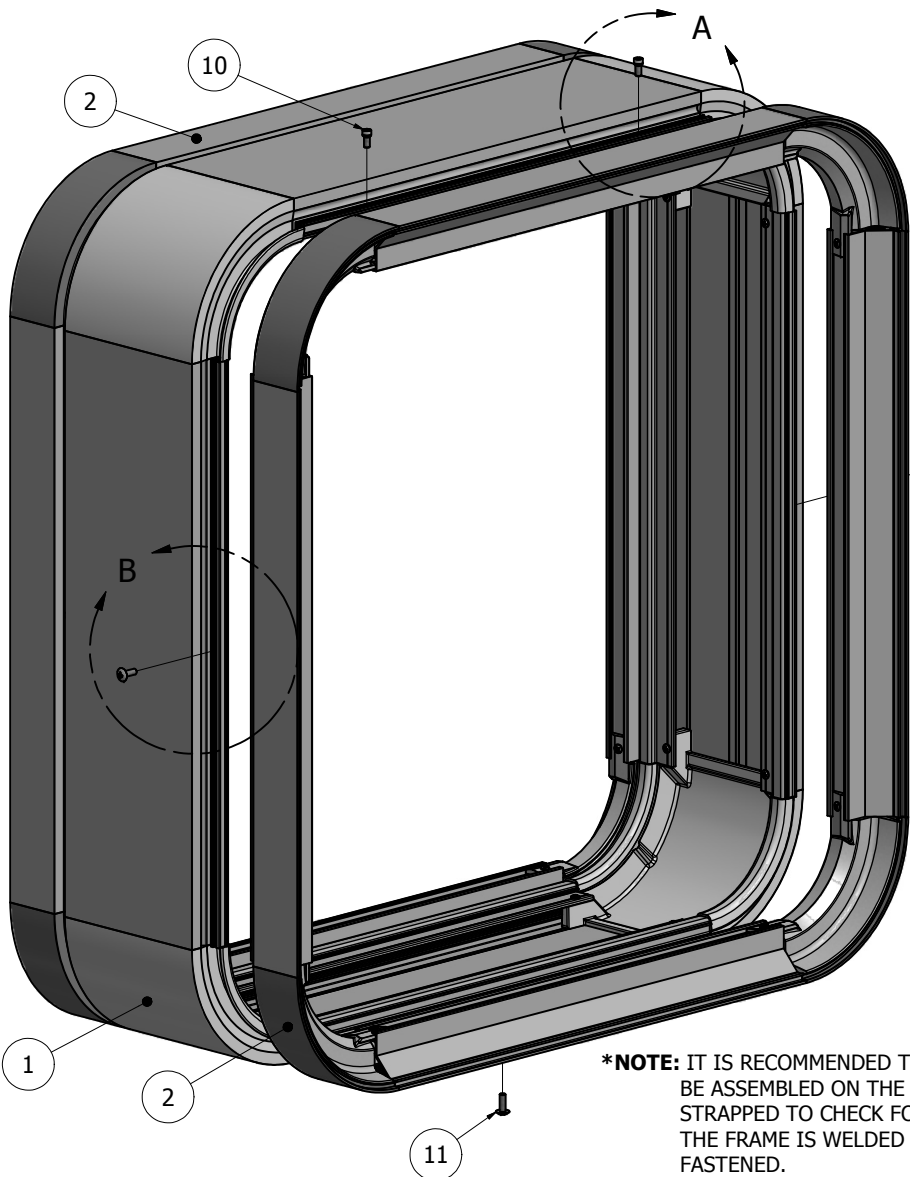


DETAIL B
FRAME CLOSED



TOP CROSS-SECTION

NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
(Holes shown in this drawing are for reference only. Drilling of pilot holes are to be done by fabricator.)



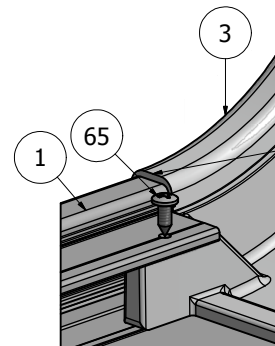
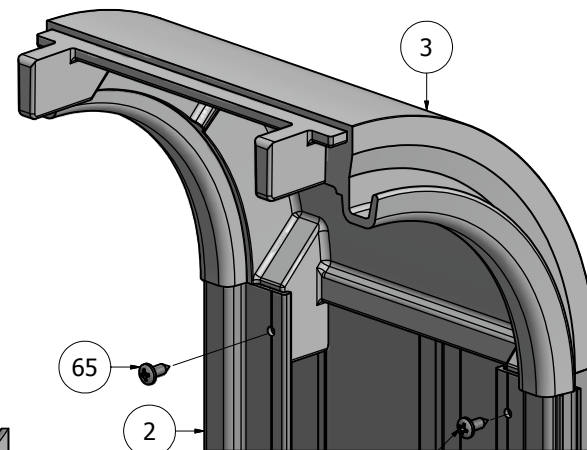
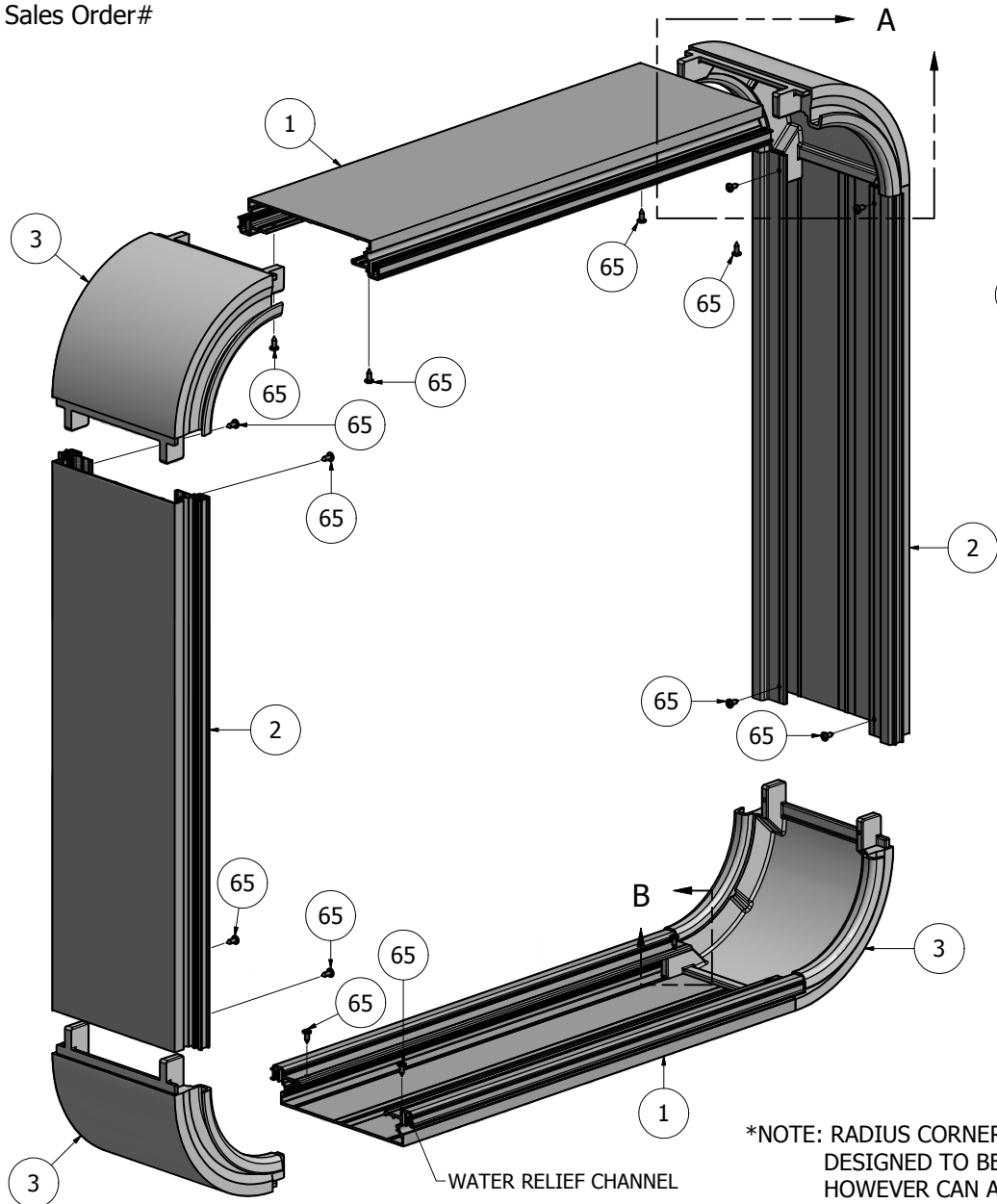
***NOTE:** IT IS RECOMMENDED THAT THE FRAME BE ASSEMBLED ON THE BODY, THEN RATCHET STRAPPED TO CHECK FOR SQUARE, BEFORE THE FRAME IS WELDED OR MECHANICALLY FASTENED.

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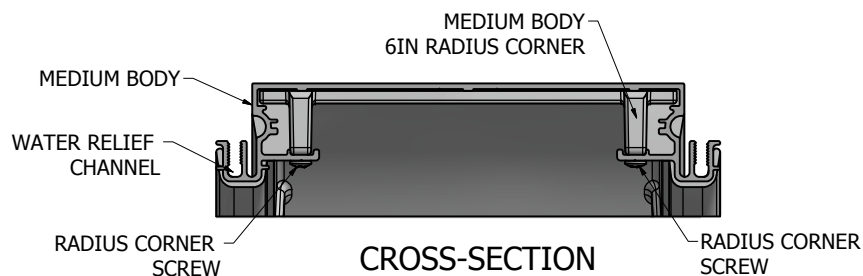
DRAWN	SBreihof	11/13/2012	SignComp
Centroid X:	0.000 in		
Centroid Y:	0.000 in		TITLE
Principal Moments Ix:	0.000 in^4		Medium Body w/ Tension Frame & Bleed Cover and 6in Radius Corners - Assembly
Principal Moments Iy:	0.000 in^4		DWG NO
Section Modulus Ix:	0.000 in^3		KMB/85/95/4555
Section Modulus Iy:	0.000 in^3		REV

PARTS LIST			
ITEM	PART#	DESCRIPTION	NOTES
1	2015	Medium Body	Top & Bottom
2	2015	Medium Body	Sides
3	4075	Medium Body 6in Radius Corner	
65	5218	Radius Corner Screw	Drill 5/32" pilot hole

Ship To:
Sales Order#



Caulk the joints where the Radius Diecast Corners and the Extrusion meet, yet making sure the water relief channel is not blocked, allowing the water to flow.



NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
(Holes shown in this drawing are for reference only. Drilling of pilot holes are to be done by fabricator.)

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DRAWN	SBreihof	10/23/2012	SignComp
Centroid X:	0.000 in	TITLE	
Centroid Y:	0.000 in	Medium Body w/ 6in Radius Corners - Assembly	REV
Principal Moments Ix:	0.000 in ⁴	DWG NO	
Principal Moments Iy:	0.000 in ⁴	KMB-4075	SHEET 1 OF 1
Section Modulus Ix:	0.000 in ³		
Section Modulus Iy:	0.000 in ³		

*NOTE: RADIUS CORNERS ARE DESIGNED TO BE WELDED, HOWEVER CAN ALSO BE MECHANICALLY ASSEMBLED.

PARTS LIST			
ITEM	PART#	DESCRIPTION	NOTES
1	2085	Tension Frame	Top & Bottom
2	2085	Tension Frame	Sides
3	4245	6in Tension Frame Radius Corner	All 4 Corners
65	5218	Radius Corner Screw	Drill 5/32" pilot hole

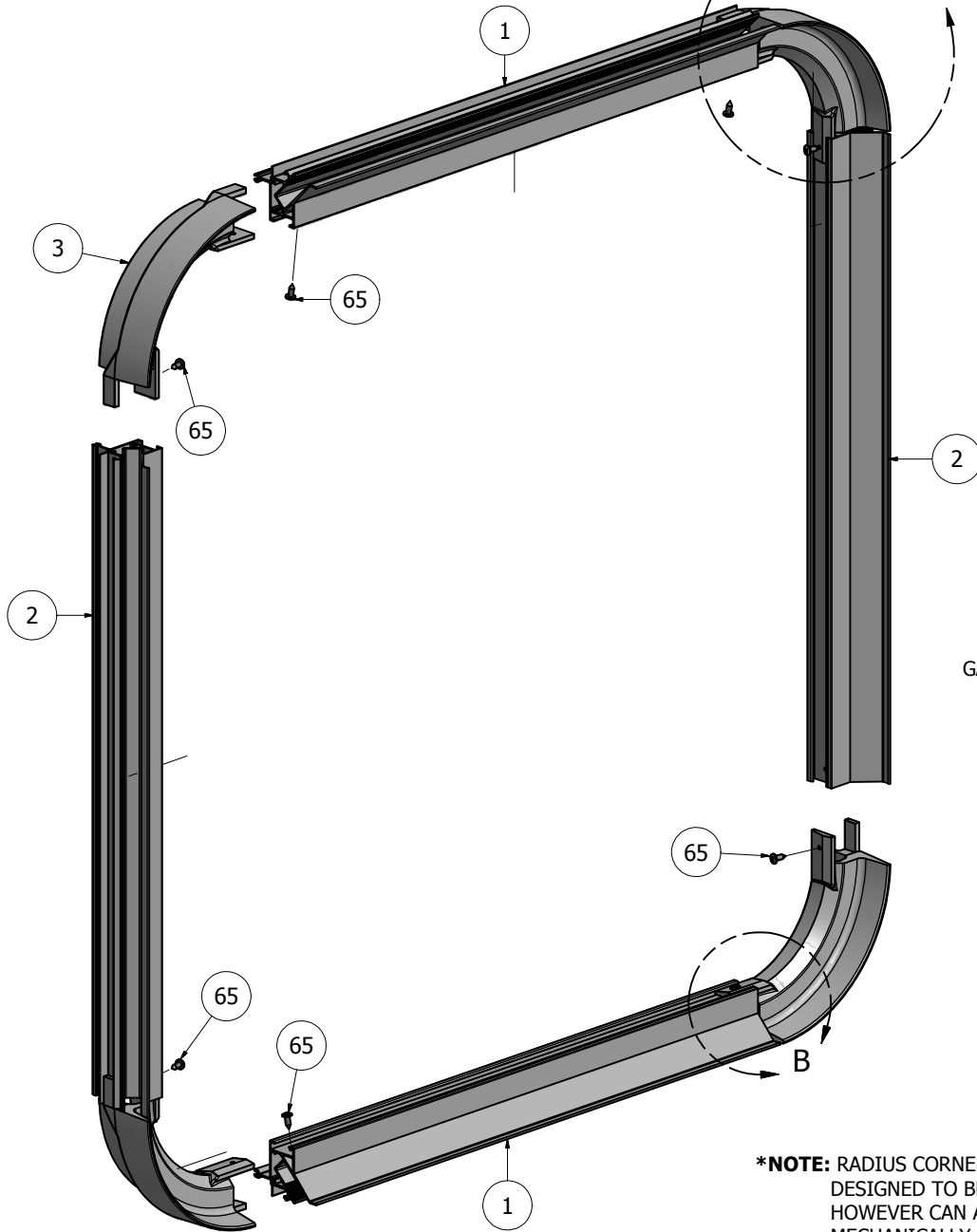
Ship To:
Sales Order#

D

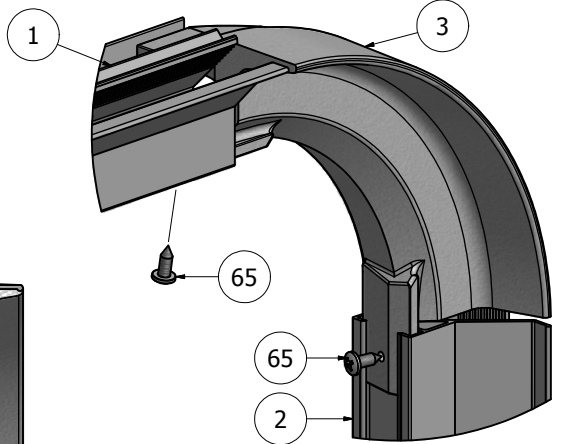
C

B

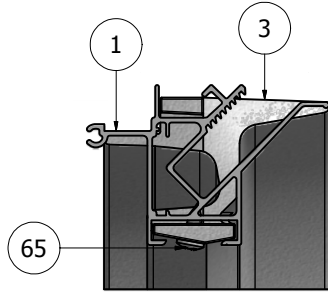
A



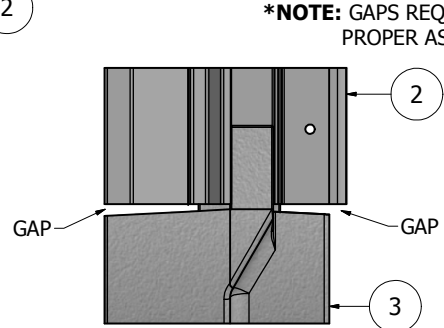
***NOTE: RADIUS CORNERS ARE DESIGNED TO BE WELDED, HOWEVER CAN ALSO BE MECHANICALLY ASSEMBLED.**



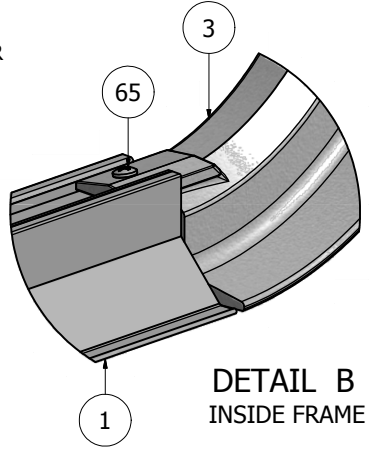
DETAIL A



CROSS-SECTION VIEW



DETAIL B-2
OUTSIDE FRAME



DETAIL B
INSIDE FRAME

***NOTE: GAPS REQUIRED FOR PROPER ASSEMBLY.**

***NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.**
(Holes shown in this drawing are for reference only. Drilling of pilot holes are to be done by fabricator.)

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DRAWN	SBreihof	11/12/2012
Centroid X:	0.000 in	
Centroid Y:	0.000 in	
Principal Moments Ix:	0.000 in ⁴	
Principal Moments Iy:	0.000 in ⁴	
Section Modulus Ix:	0.000 in ³	
Section Modulus Iy:	0.000 in ³	

<h1>SignComp</h1>		TITLE
		Tension Frame with 6in Radius Corners - Assembly
DWG NO	K2085-4245	REV
SHEET 1 OF 1		

D

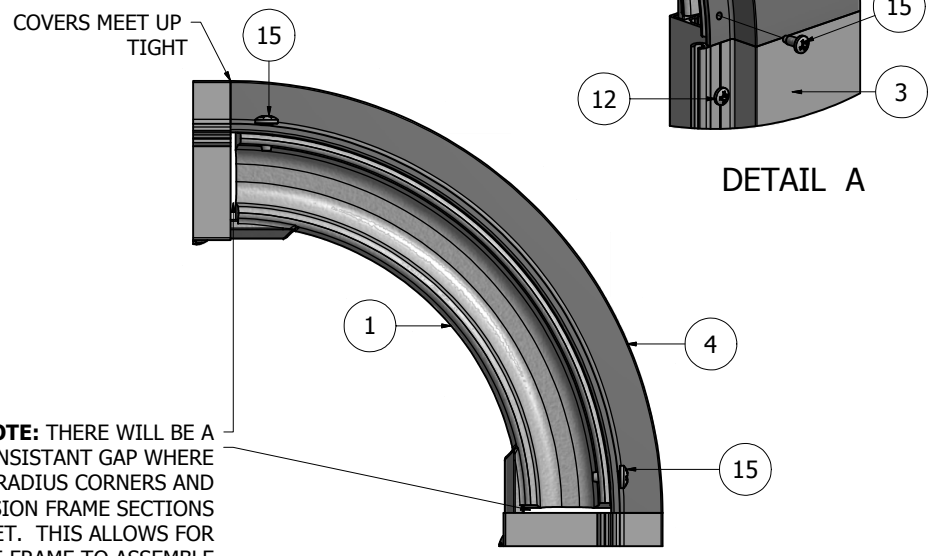
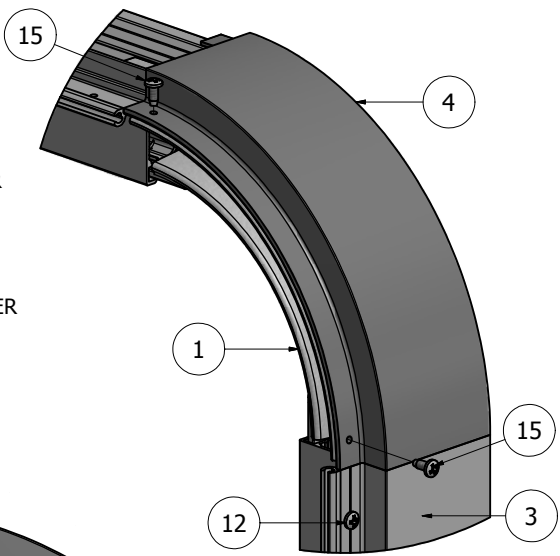
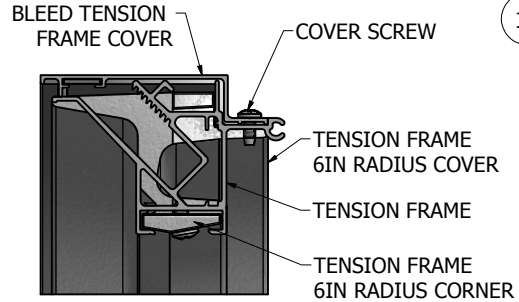
C

B

A

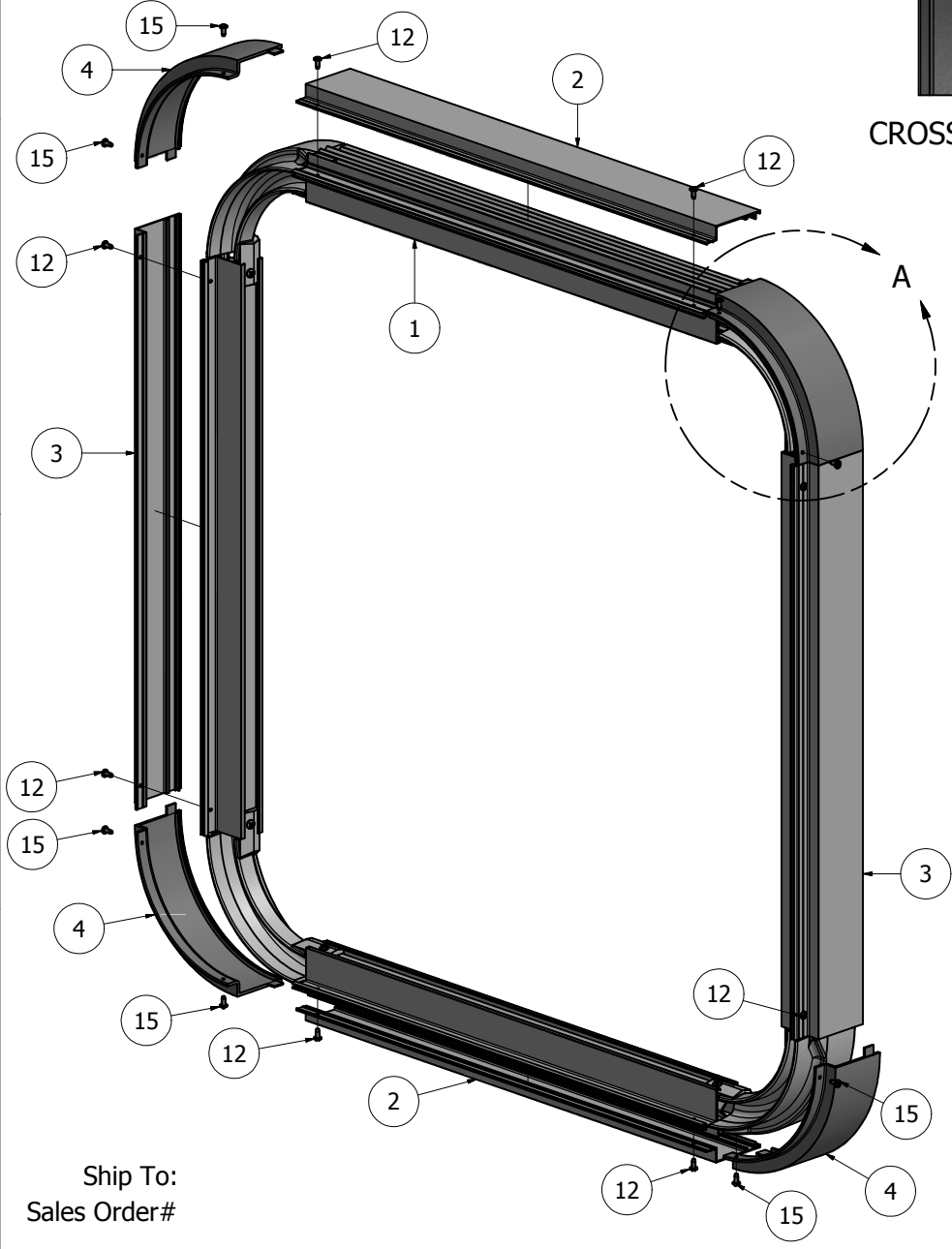
A

PARTS LIST			
ITEM	PART#	DESCRIPTION	NOTES
1	K2085/4245	Tension Frame w/ 6in Radius Corners	Assembly
2	2095	Bleed Tension Frame Cover	Top & Bottom
3	2095	Bleed Tension Frame Cover	Sides
4	4265P	6in Bleed Tension Frame Radius Cover	
12	5195	Cover Screw	Pre-drill 3/32" hole
15	5195	Radius Corner Cover Screw	Pre-drill 3/32" hole



***NOTE:** THERE WILL BE A CONSISTANT GAP WHERE THE RADIUS CORNERS AND TENSION FRAME SECTIONS MEET. THIS ALLOWS FOR THE FRAME TO ASSEMBLE SQUARE AND THE COVERS TO FIT TIGHT BEFORE FASTENING.

NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
(Holes shown in this drawing are for reference only. Drilling of pilot holes are to be done by fabricator.)



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DRAWN	SBreihof	11/12/2012	SignComp
Centroid X:	0.000 in	TITLE	
Centroid Y:	0.000 in	Tension Frame and Bleed Tension Frame Cover w/ 6in Bleed Radius Corner Cover - Assembly	
Principal Moments Ix:	0.000 in ⁴	DWG NO	K2085-95-4265P
Principal Moments Iy:	0.000 in ⁴	REV	
Section Modulus Ix:	0.000 in ³		
Section Modulus Iy:	0.000 in ³		

Ship To:
Sales Order#